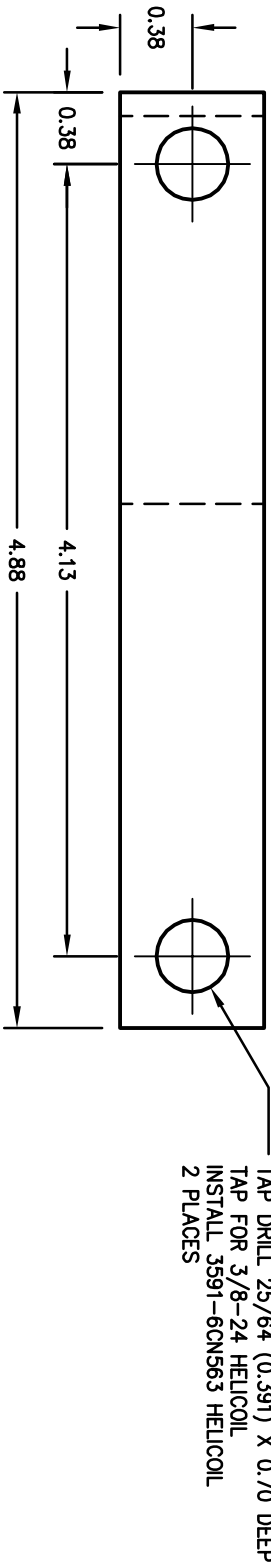


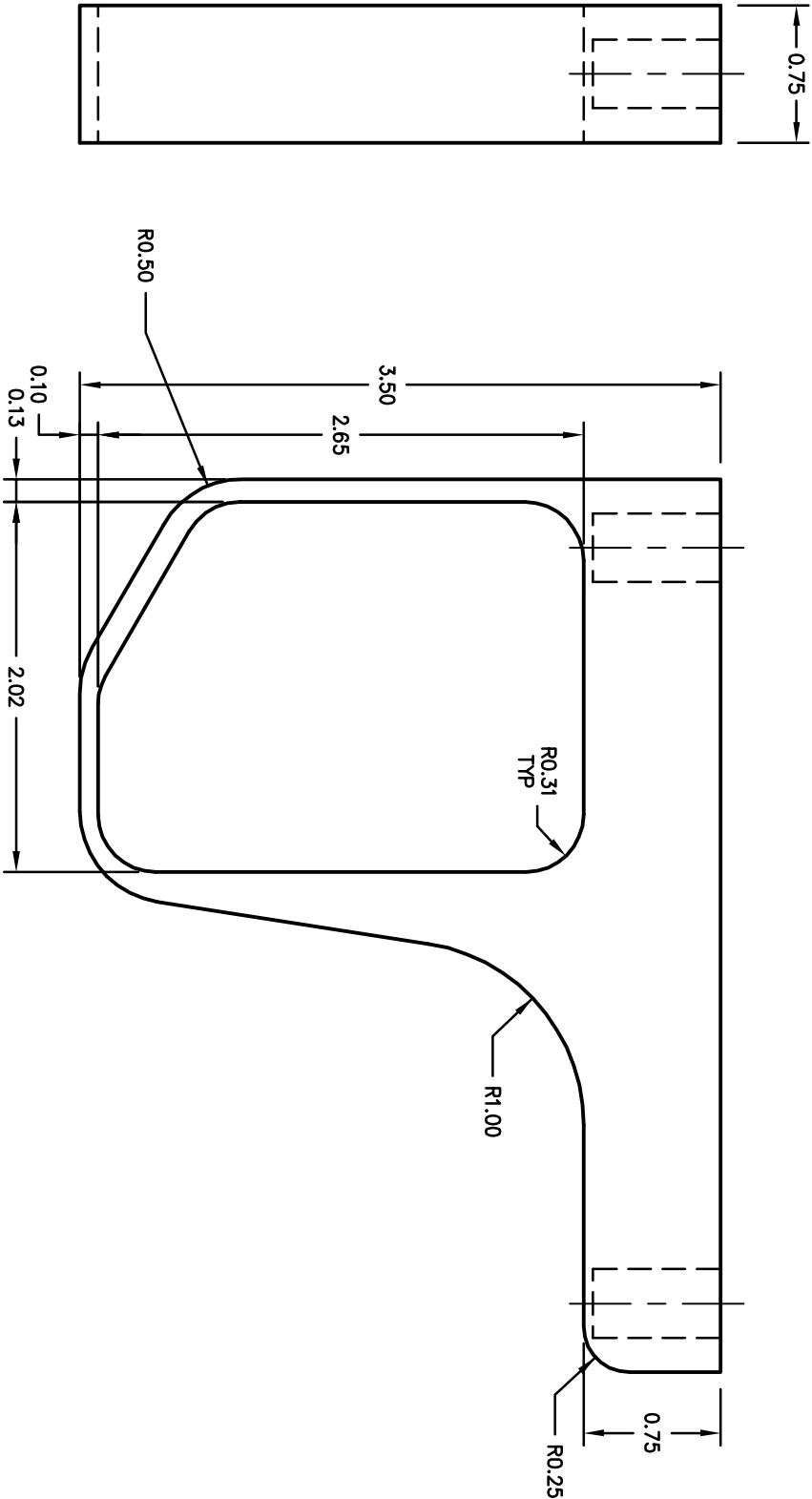
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



TAP DRILL 25/64 (0.391) X 0.70 DEEP
TAP FOR 3/8-24 HELICOIL
INSTALL 3591-6CNS63 HELICOIL
2 PLACES

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. PART IS TO BE CNC MACHINED USING DRAWING AS A TEMPLATE.



2	3591-6CNS63	SELF LOCKING HELICOIL			
	80020-01	01 STEP SUPPORT		6061-T6 ALUMINUM	QQ-A-200/8 3.5 X 1 BAR
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS				

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DRAWN: JEFF CLARKE		18 NOV 2008			
CHECKED: E. BURGOIN					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS X.XXX ±0.010 X.XX ±0.03 X.X ±0.1		ANGLES ±1/2°			
AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca					
SCALE 1 : 1		DWG. SIZE		REV.	
SHEET 1 OF 1		A3		80021 0	

01 STEP SUPPORT